

BADGER STATE INDUSTRIES (BSI) OPERATIONS



LAUNDRY (Oshkosh Correctional Institution)

Badger State Industries' laundry facility is located at the Oshkosh Correctional Institution. This laundry provides services to state operated organizations such as correctional institutions, hospitals, and health care facilities. The laundry also provides linen rental services for a number of University of Wisconsin campuses.

Laundry items include institution and personal clothing, bedding, and towels. Laundry materials considered contaminated are also serviced.

The Oshkosh Laundry utilizes an Ozone Laundry System, the latest technology for reducing energy consumption and improving laundering sanitation. This advanced technology also causes less wear to textiles, resulting in longer fabric life and additional cost savings.

TEXTILES / EMBROIDERY (Green Bay Correctional Institution)

The textile industry at Green Bay Correctional Institution produces items used primarily by state institutions, state agencies, and local jails. Among the products produced are detention clothing, foam-core mattresses, pillows, linens and towels.



Embroidery services are also provided at Green Bay Textile. Embroidered products include t-shirts and personalized apparel.

SIGN FABRICATION (Stanley, Jackson and New Lisbon Correctional Institutions)



Metal and plastic (polypropylene and acrylic) signs are produced in the Stanley Sign Shop. The types of signs produced include traffic, street, trails, architectural, and engraved informational signs, as well as name badges and personal nameplates. Modern materials and sign making equipment, layout, photography, and silkscreen methods are used. Painted surface, heat activated and pressure sensitive reflective sheeting materials are utilized in the production of the signs.

Signs are fabricated in various sizes and shapes and may be multicolored. This shop also produces and package validation stickers for the Department of Transportation. Inmates working at the Stanley Sign Shop have the opportunity to enroll in an apprenticeship program administered by the WI Department of Workforce Development, which can be continued upon release.

There are two extensions to the Stanley Sign Shop, the Jackson Sign Shop and the New Lisbon Sign Shop. The Jackson Sign Shop produces traffic and safety signs. The New Lisbon Sign Shop performs sign blank recycling using a hydrostripping process, which utilizes water to remove coatings and sheeting from old signs so the metal may be reused in new signage. The recycled signage from New Lisbon is sent to Jackson and Stanley for use in production.

PRINTING (Columbia Correctional Institution)

Printing operations are performed at the Columbia Print Shop, including typesetting, camera and film preparation, offset and lithograph printing, four color process and post-press, duplication, and mailroom services. The Print Shop also offers quick copy, collating, drilling, cutting, stapling and folding of printed material. Printed material is produced for state contracts and non-profit organizations. Temporary license plates for the Department of Transportation are also produced at the Print Shop.



METAL STAMPING (Waupun Correctional Institution)

The Waupun Metal Stamping Shop produces license plates for the Wisconsin Department of Transportation, Native American tribes, and municipalities located in Wisconsin. Automobile, truck, trailer, bicycle and motorcycle plates are representative of the types of license plates produced.

METAL FURNITURE (Waupun Correctional Institution)

The Waupun Metal Furniture Shop produces a wide variety of metal furniture including tables, acoustical screens, bookcases, files, institutional furniture, and items for modular office systems furniture. In some instances, the basic structure is fabricated and later assembled with products from the Fox Lake Wood Furniture and Oakhill Upholstery Shops. Fabrication of these items



includes shearing, bending, shaping, welding, painting and mechanical assembly of various components and final products.



WOOD FURNITURE (Fox Lake Correctional Institution)

The Fox Lake Wood Furniture Shop fabricates and assembles desks, tables, bookcases, and credenzas, and is a support shop providing plastic laminate and other components for final assembly at other BSI locations. Inmates working at the Wood Furniture Shop have the opportunity to enroll in an apprenticeship program, administered by the WI Department of Workforce Development, which can be continued upon release.



UPHOLSTERED PRODUCTS (Oakhill Correctional Institution)

The Oakhill Upholstery Shop completes final assembly and upholstery for all seating products sold by BSI, in addition to reupholstering services.

COMPUTER RECYCLING PROGRAM (Redgranite Correctional Institution)

Computer Recycling Program receives DOC computers, monitors, and related accessories that have been designated as out-of-date or un-repairable. Items are de-manufactured by inmates employed by the Program. De-manufactured computer commodities are sold in a bidding process to responsible electronic recyclers.

WHEELCHAIR REPAIR & RECYCLING PROGRAM (Redgranite Correctional Institution)

The Redgranite Wheelchair Repair and Recycling Program works in conjunction with the non-profit IndependenceFirst Mobility Store, formerly called the Wheelchair Recycling Program. Wheelchairs and medical accessories are brought to the institution by IndependenceFirst, where they are then cleaned, tested and repaired. The refurbished wheelchairs and medical accessories are picked up by IndependenceFirst and distributed to citizens of all ages who have neither the insurance nor the funds to obtain the medical equipment they need. Wheelchairs are also collected from other non-profit agencies for refurbishment. In addition, the Redgranite Wheelchair Program repairs correctional institution wheelchairs.



BADGER STATE LOGISTICS & INDUSTRIES DISTRIBUTION CENTER (Waupun, WI)

Located in Waupun, Badger State Logistics (BSL) and Industries Distribution Center (IDC) offer products to state agencies, the UW system, counties, municipalities and all Wisconsin school districts. BSL buys products by the semi load and passes the savings on to the customer, who purchases the products in smaller quantities. BSL and IDC also receive and store raw materials, and distribute and transport raw material and supplies to Badger State Industries (BSI) production shops. Finished products are transported back to BSL and IDC in preparation for delivery to BSI customers. Scheduling of delivery of products to customers by either commercial carrier or via BSL/IDC delivery fleet and personnel is handled by BSL. Assembly and installation of furniture at the customer facility is frequently required and performed by BSL/IDC staff. Delivery and pick up of BSI laundry is also performed by BSL/IDC. Pickup of all computer recycling program products is handled by IDC, as well as inspection of computers and peripherals for contraband prior to shipping to the Computer Recycling Shop. Refurbished wheelchairs are held at BSL and IDC before being sent to the IndependenceFirst Mobility Store. Inmates from John C. Burke Correctional Center are employed at BSL and IDC.

CORRECTIONAL FARMS & DAIRY

OREGON FARM (Oregon, WI)

The Oregon Farm consists of approximately 530 acres. Its primary crops are wheat, alfalfa, corn, and soybeans, which are grown for herd consumption. It has a Holstein dairy herd of 190 milk cows and 175 replacement heifers. Inmates from Oakhill Correctional Institution are employed at the Oregon Farm.



WAUPUN & FOX LAKE FARMS (Waupun, WI)



The Waupun and Fox Lake Farms consist of approximately 1,650 acres total. The primary crops are alfalfa, corn, oats, soybeans, and wheat, which are grown for herd consumption and sale. The Farms have a Holstein dairy herd consisting of 470 milk cows and 430 replacement heifers. Cannery crops, including sweet corn, lima beans and sweet peas, are also grown. Inmates from the John C. Burke Correctional Center are employed at the Farms.

WAUPUN DAIRY (Waupun, WI)

The Waupun Dairy is adjacent to the John C. Burke Correctional Center (JBCC) in Waupun. It produces milk in half-pint and five-gallon containers, and ice cream and sherbet in individual serving size containers. The Dairy supplies milk, ice cream, and sherbet to all of the Wisconsin correctional institutions and the Winnebago Mental Health Institute, and also supplies half-pints of skim milk to the Minnesota Department of Corrections. Inmates from JBCC are employed at the Waupun Dairy.

