

Balance of State (BOS) Sites

Location Criteria	Specific Consideration	1) Near WI-15 and US-45, Hortonia [near New London] (Outagamie County)	2) Plot next to 9527-9477 Bison Road, Larsen/Town of Winchester (Winnebago County)	3) Northern Wisconsin Center, Chippewa Falls (Chippewa County)	4) 23928 Lester McMullan Drive, Tomah (Monroe County)	5) WI Veterans Home at King, Waupaca (Waupaca County)	6) Grow Academy, Oregon (Dane County)	7) Mendota MHI, Madison (Dane County)
Proximity/Access	Proximity to families (5 yr avg SJO/adult ADP from same or adjacent county)	9.81	4.33	0.32	0.95	3.77	4.17	4.17
Proximity/Access	Proximity to areas served by facility	Approx driving distance: Appleton - 29 min Eau Claire - 2 hr 41 min Fond du Lac - 49 min Green Bay - 54 min La Crosse - 2 hr 51 min Madison - 1 hr 58 min Oshkosh - 31 min Sheboygan - 1 hr 31 min Superior - 4 hr 41 min Wausau - 1 hr 19 min	Approx driving distance: Appleton - 27 min Eau Claire - 2 hr 48 min Fond du Lac - 54 min Green Bay - 56 min La Crosse - 2 hr 46 min Madison - 1 hr 53 min Oshkosh - 27 min Sheboygan - 1 hr 26 min Superior - 4 hr 46 min Wausau - 1 hr 26 min	Approx driving distance: Appleton - 2 hr 50 min Eau Claire - 18 min Fond du Lac - 3 hr 8 min Green Bay - 2 hr 47 min La Crosse - 1 hr 48 min Madison - 2 hr 51 min Oshkosh - 2 hr 51 min Sheboygan - 3 hr 37 min Superior - 2 hr 18 min Wausau - 1 hr 24 min	Approx driving distance: Appleton - 2 hr 20 min Eau Claire - 1 hr 17 min Fond du Lac - 2 hr 12 min Green Bay - 2 hr 47 min La Crosse - 44 min Madison - 1 hr 38 min Oshkosh - 2 hr 11 min Sheboygan - 2 hr 51 min Superior - 3 hr 27 min Wausau - 1 hr 57 min	Approx driving distance: Appleton - 46 min Eau Claire - 2 hr 26 min Fond du Lac - 1 hr 3 min Green Bay - 1 hr 13 min La Crosse - 2 hr 22 min Madison - 1 hr 54 min Oshkosh - 46 min Sheboygan - 1 hr 45 min Superior - 4 hr 25 min Wausau - 1 hr 4 min	Approx driving distance: Appleton - 2 hr Eau Claire - 2 hr 54 min Fond du Lac - 1 hr 26 min Green Bay - 2 hr 30 min La Crosse - 2 hr 28 min Madison - 20 min Oshkosh - 1 hr 46 min Sheboygan - 2 hr 8 min Superior - 5 hr 4 min Wausau - 2 hr 25 min	Approx driving distance: Appleton - 1 hr 45 min Eau Claire - 2 hr 37 min Fond du Lac - 1 hr 17 min Green Bay - 2 hr 18 min La Crosse - 2 hr 9 min Madison - n/a Oshkosh - 1 hr 35 min Sheboygan - 1 hr 57 min Superior - 4 hr 46 min Wausau - 2 hr 7 min
Transportation	Availability of public transit	Limited	Limited	Limited	Limited	Limited	Limited	Limited
Transportation	Near major highways	Hwy 45	Hwy 10 & Hwy 45	I-94, Hwy 29	I-94/90	Hwy 10	Hwy 14; near Hwy 12/18/151 and I-90/94	Near I-90/94/39 and Hwy 151
Workforce	Diversity (figures shown are Census data on county population race and ethnicity)	White: 92.8% Asian: 3.0% All other: < 2.0% ea	White: 93.8% Asian: 2.3% All other: < 2.0% ea	White: 95.7% All other: < 2.0% ea	White: 95.6% All other: < 2.0% ea	White: 98.0% All other: < 2.0% ea	White: 87.1% Black/Afr Am: 5.3% Asian: 4.8% Two or more: 2.2% All other: < 2.0% ea	White: 87.1% Black/Afr Am: 5.3% Asian: 4.8% Two or more: 2.2% All other: < 2.0% ea
Workforce		Hispanic (ethnicity): 3.6%	Hispanic (ethnicity): 3.5%	Hispanic (ethnicity): 1.3%	Hispanic (ethnicity): 3.7%	Hispanic (ethnicity): 2.5%	Hispanic (ethnicity): 5.9%	Hispanic (ethnicity): 5.9%
Community Resources	Near university/technical college	UW-Oshkosh 29 min, UW-Fox Valley 29 min, FVTC 25 min	UW-Oshkosh 25 min, UW-Fox Valley 25 min, FVTC 26 min	UW-Eau Claire 17 min; Chippewa Valley Technical College 20 min	Western Technical College Tomah campus (some programs); Western main campus and UW-La Crosse 42 min.	Fox Valley Technical College Waupaca campus (some programs); Mid-State Technical College 40 min; FVTC main campus & UW-Oshkosh 45 min.	UW-Madison; Madison Area Technical College	UW-Madison; Madison Area Technical College
Community Resources	School district that is willing to partner	In New London School District (?) close to Hortonville boundary	In New London School District	In Chippewa Falls Area Unified School District	In Tomah Area School District	In Waupaca School District	In Oregon School District	In Madison Metropolitan School District
Community Resources	Near hospitals and other medical services	1 mi from nearest hospital; several others within 30 min	13 mi from nearest hospital; several others within 30 min	3 mi from nearest hospital; several other medical providers approx 20 min	4 mi from nearest hospital	5 mi from nearest hospital	Multiple in area	Multiple in area
Land	State land or consideration of land acquisition costs	DOT site	DOT site	DHS site	DOT site	DVA site	DOC site	DOC site
Land	In a mid-size city/region	Appleton MSA	Oshkosh-Neenah MSA	Eau Claire MSA	Not in a MSA. Approx 44 min from La Crosse.	Not in a MSA. Approx 34 min from Stevens Point; 47 min from Appleton.	Madison MSA	Madison MSA
Land	Green space (or ability to make it green)	Yes	Yes	Yes	Yes	Possibly	Yes	Possibly
Land	Adjacencies (neighborhood, businesses, etc.)	Immediately adjacent to local farmland and Frick Ford; Less than 3 miles from New London (populated businesses, residential)	Immediately adjacent to local farms; Less than 5 miles from Readfield (sparse businesses, residential)	Immediately Adjacent to local businesses, Chippewa Valley Correctional	Immediately adjacent to WI State Patrol Southwest Regional Office / Heliport and local farmland; less than 3 miles from Tomah businesses and residential	Immediately adjacent to Chain O' Lakes, Central WI Veterans Memorial and local businesses and residential	Immediately adjacent to local farmland; less than 5 miles from Oakhill Correctional; Oregon businesses and residential	Immediately adjacent (less than 2 miles) to Lake Mendota, local businesses, parks, residential and schools.
Land	Consider amount and impact of snowfall	Average annual snowfall: 44.2" (Appleton)	Average annual snowfall: 44.2" (Appleton)	Average annual snowfall: 46.8"	Average annual snowfall: 43.3" (La Crosse)	Average annual snowfall: 43.2" (Wis Rapids)	Average annual snowfall: 50.9"	Average annual snowfall: 50.9"

MSA: Metropolitan Statistical Area

Balance of State (BOS) Metropolitan Statistical Areas (MSAs)

Location Criteria	Specific Consideration	8) Appleton MSA	9) Eau Claire MSA	10) Fond du Lac MSA	11) Green Bay MSA	12) La Crosse-Onalaska MSA	13) Madison MSA	14) Oshkosh-Neenah MSA	15) Sheboygan MSA	16) Wausau MSA
Proximity/Access	Proximity to families (5 yr avg SJO/adult ADP from same or adjacent county)	9.81	0.3	5.74	12.78	0.74	4.17	4.33	6.6	3.43
Proximity/Access	Proximity to areas served by facility	Approx driving distance: Appleton - n/a Eau Claire - 3 hr 11 min Fond du Lac - 46 min Green Bay - 38 min La Crosse - 3 hr 3 min Madison - 1 hr 56 min Oshkosh - 28 min Sheboygan - 1 hr 23 min Superior - 5 hr 4 min Wausau - 1 hr 42 min	Approx driving distance: Appleton - 3 hr 11 min Eau Claire - n/a Fond du Lac - 3 hr 19 min Green Bay - 2 hr 58 min La Crosse - 1 hr 42 min Madison - 2 hr 45 min Oshkosh - 3 hr 3 min Sheboygan - 3 hr 49 min Superior - 2 hr 23 min Wausau - 1 hr 36 min	Approx driving distance: Appleton - 46 min Eau Claire - 3 hr 19 min Fond du Lac - 1 hr 12 min Green Bay - n/a La Crosse - 2 hr 53 min Madison - 1 hr 21 min Oshkosh - 29 min Sheboygan - 46 min Superior - 5 hr 20 min Wausau - 1 hr 59 min	Approx driving distance: Appleton - 38 min Eau Claire - 2 hr 58 min Fond du Lac - 1 hr 12 min Green Bay - n/a La Crosse - 3 hr 29 min Madison - 2 hr 22 min Oshkosh - 52 min Sheboygan - 1 hr 3 min Superior - 4 hr 59 min Wausau - 1 hr 39 min	Approx driving distance: Appleton - 3 hr 3 min Eau Claire - 1 hr 42 min Fond du Lac - 2 hr 53 min Green Bay - 3 hr 39 min La Crosse - n/a Madison - 2 hr 18 min Oshkosh - 2 hr 50 min Sheboygan - 3 hr 32 min Superior - 3 hr 56 min Wausau - 2 hr 35 min	Approx driving distance: Appleton - 1 hr 56 min Eau Claire - 2 hr 45 min Fond du Lac - 1 hr 21 min Green Bay - 2 hr 22 min La Crosse - 2 hr 18 min Madison - n/a Oshkosh - 1 hr 38 min Sheboygan - 1 hr 59 min Superior - 4 hr 54 min Wausau - 2 hr 14 min	Approx driving distance: Appleton - 28 min Eau Claire - 3 hr 3 min Fond du Lac - 29 min Green Bay - 52 min La Crosse - 2 hr 50 min Madison - 1 hr 38 min Oshkosh - n/a Sheboygan - 1 hr 10 min Superior - 5 hr 2 min Wausau - 1 hr 41 min	Approx driving distance: Appleton - 1 hr 23 min Eau Claire - 3 hr 49 min Fond du Lac - 46 min Green Bay - 1 hr 3 min La Crosse - 3 hr 32 min Madison - 1 hr 59 min Oshkosh - 1 hr 10 min Sheboygan - n/a Superior - 5 hr 48 min Wausau - 2 hr 30 min	Approx driving distance: Appleton - 1 hr 42 min Eau Claire - 1 hr 36 min Fond du Lac - 1 hr 59 min Green Bay - 1 hr 39 min La Crosse - 2 hr 35 min Madison - 2 hr 14 min Oshkosh - 1 hr 41 min Sheboygan - 2 hr 30 min Superior - 3 hr 34 min Wausau - n/a
Transportation	Availability of public transit	Limited	Limited	Limited	Limited	Limited	Limited	Limited	Limited	Limited
Transportation	Near major highways	I-41; Hwy 10	I-94; Hwy 29	I-41; Hwy 151	I-41, I-43; Hwy 29	I-90	I-90/94/39; Hwy 151	I-41; Hwy 10	I-43	I-39; Hwy 29
Workforce	Diversity [figures shown are Census data on county population race and ethnicity]	White: 92.8% Asian: 3.0% All other: < 2.0% ea Hispanic (ethnicity): 3.6%	White: 93.7% Asian: 3.4% All other: < 2.0% ea Hispanic (ethnicity): 1.8%	White: 95.9% All other: < 2.0% ea Hispanic (ethnicity): 4.3%	White: 89.9% Black/Afr Am: 2.3% Am Indian: 3.0% Asian: 2.8% All other: < 2.0% ea Hispanic (ethnicity): 7.3%	White: 92.4% Asian: 4.2% All other: < 2.0% ea Hispanic (ethnicity): 1.5%	White: 87.1% Black/Afr Am: 5.3% Asian: 4.8% Two or more: 2.2% All other: < 2.0% ea Hispanic (ethnicity): 5.9%	White: 93.8% Asian: 2.3% All other: < 2.0% ea Hispanic (ethnicity): 3.5%	White: 92.1% Asian: 4.7% All other: < 2.0% ea Hispanic (ethnicity): 5.5%	White: 92.3% Asian: 5.4% All other: < 2.0% ea Hispanic (ethnicity): 2.2%
Community Resources	Near university/technical college	Fox Valley Technical College; UW-Fox Valley	Near UW-Green Bay and UW-Oshkosh	UW-Fond du Lac; Moraine Park Technical College; near UW-Oshkosh	UW-Green Bay; Northeast Wisconsin Technical College	UW-La Crosse; Fox Valley Technical College	UW-Madison; Madison Area Technical College	UW-Oshkosh; Fox Valley Technical College	Lakeshore Technical College; UW-Sheboygan	Northcentral Technical College; UW-Stevens Point
Community Resources	School district that is willing to partner	Site dependent	Site dependent	Site dependent	Site dependent	Site dependent	Site dependent	Site dependent	Site dependent	Site dependent
Community Resources	Near hospitals and other medical services	Multiple	Multiple	Multiple	Multiple	Multiple	Multiple	Multiple	Multiple	Multiple
Land	State land or consideration of land acquisition costs	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
Land	In a mid-size city/region Green space (or ability to make it green)	Appleton MSA	Eau Claire MSA	Fond du Lac MSA	Green Bay MSA	La Crosse-Onalaska MSA	Madison MSA	Oshkosh-Neenah MSA	Sheboygan MSA	Wausau MSA
Land	Adjacencies (neighborhood, businesses, etc.)	Site dependent	Site dependent	Site dependent	Site dependent	Site dependent	Site dependent	Site dependent	Site dependent	Site dependent
Land	Consider amount and impact of snowfall	Average annual snowfall: 44.2"	Average annual snowfall: 46.8"	Average annual snowfall: 37"	Average annual snowfall: 51.4"	Average annual snowfall: 43.3"	Average annual snowfall: 50.9"	Average annual snowfall: 35.8"	Average annual snowfall: 43.8"	Average annual snowfall: 59.6"

MSA: Metropolitan Statistical Area

**Southeast Wisconsin Sites**

Criteria	Specific Consideration	17) Mill Road, Milwaukee (Milwaukee County)	18) Mink Ranch Road and State Hwy 57, Saukville (Ozaukee County)	19) Southern WI Center, Union Grove (Racine County)	20) Ethan Allen School, Wales (Waukesha County)
Proximity/Access	Proximity to families (5 yr avg SJO/adult ADP by county in SE region)	Milwaukee: 38.9; Racine 6.14; Kenosha: 4.73; Waukesha: 2.15; Rock: 1.61; Washington: .53; Walworth: .33; Ozaukee: .22			
Proximity/Access	Proximity to areas served by facility	Approx driving distance: Racine - 53 min Kenosha - 1 hr Waukesha - 27 min Beloit - 1 hr 20 min	Approx driving distance: Milwaukee - 30 min Racine - 1 hr 4 min Kenosha - 1 hr 10 min Waukesha - 46 min Beloit - 1 hr 36 min	Approx driving distance: Milwaukee - 38 min Racine - 31 min Kenosha - 31 min Waukesha - 43 min Beloit - 1 hr	Approx driving distance: Milwaukee - 29 min Racine - 1 hr 2 min Kenosha - 1 hr 9 min Waukesha - 16 min Beloit - 1 hr 6 min
Transportation	Availability of public transit	On one city bus line and near several others.	Commuter bus to Saukville; limited times	None nearby	Commuter bus to Delafield; limited times
Transportation	Near major highways	Between I-41 and I-43	At Hwy 57, approx 3 mi from I-43	Approx 7 mi west of I-94	Approx 3 mi south of I-94
Workforce	Diversity [figures shown are Census data on county population race and ethnicity]	White: 65.9% Black/Afr Am: 27.2% Asian: 3.5% Two or more: 2.4% All other: < 2.0% ea  Hispanic (ethnicity): 13.3%	White: 95.5% All other: < 2.0% ea  Hispanic (ethnicity): 2.3%	White: 84.8% Black/Afr Am: 11.5% Two or more: 2.0% All other: < 2.0% ea  Hispanic (ethnicity): 11.5%	White: 94.5% Asian: 2.8% All other: < 2.0% ea  Hispanic (ethnicity): 4.1%
Community Resources	Near university/technical college	Multiple	Multiple	Multiple	Multiple
Community Resources	School district that is willing to partner	In Milwaukee Public School District	In Northern Ozaukee School District (?), close to Port Washington-Saukville boundary	In Union Grove Unified School District	In Kettle Moraine School District
Community Resources	Near hospitals and other medical services	Multiple in region, nearest is 10 mi.	Multiple in region, nearest is 9 mi.	Multiple in region, nearest is 13 mi.	Multiple in region, nearest is 8 mi.
Land	State land or consideration of land acquisition costs	DOT site	DOT site	DHS/DVA/DOC site	DOC site
Land	In a mid-size city/region	Milwaukee-Racine-Waukesha CSA	Milwaukee-Racine-Waukesha CSA	Milwaukee-Racine-Waukesha CSA	Milwaukee-Racine-Waukesha CSA
Land	Green space (or ability to make it green)	Possibly	Yes	Possibly	Possibly
Land	Adjacencies (neighborhood, businesses, etc.)	Immediately adjacent (less than 1 mile) to highly populated residential area and local businesses	Immediately adjacent to Landscaping Business and local farmland; less than 5 miles to Port Washington	Immediately adjacent to Southern WI Veterans Memorial and local farmland; less than two miles from local businesses and residential area	Less than 5 miles to Town of Wales, Town of Delafield and local businesses, schools and residential areas
Land	Consider amount and impact of snowfall	Average annual snowfall: 46.9"	Average annual snowfall (Milwaukee): 46.9"	Average annual snowfall: 42.4"	Average annual snowfall (Milwaukee): 46.9"

CSA: Combined Statistical Area